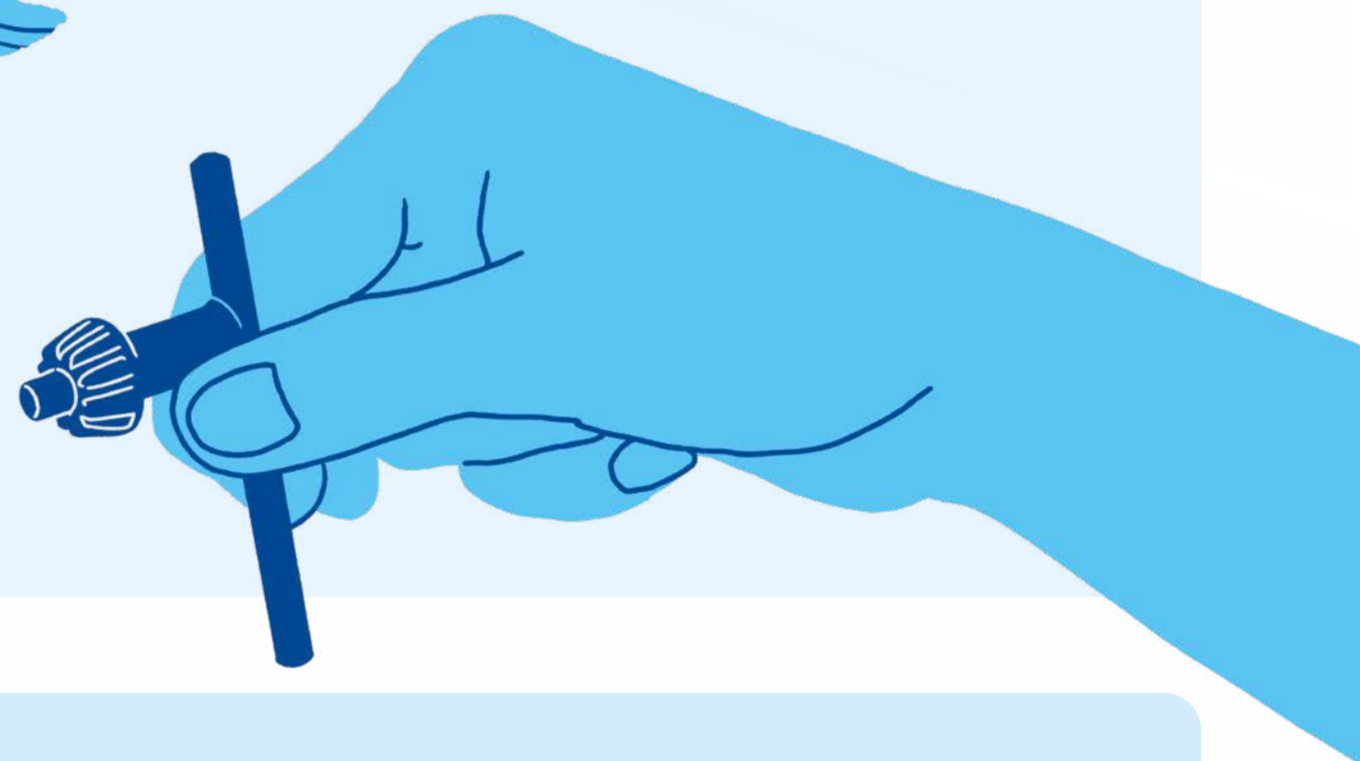


# Drilling Safely

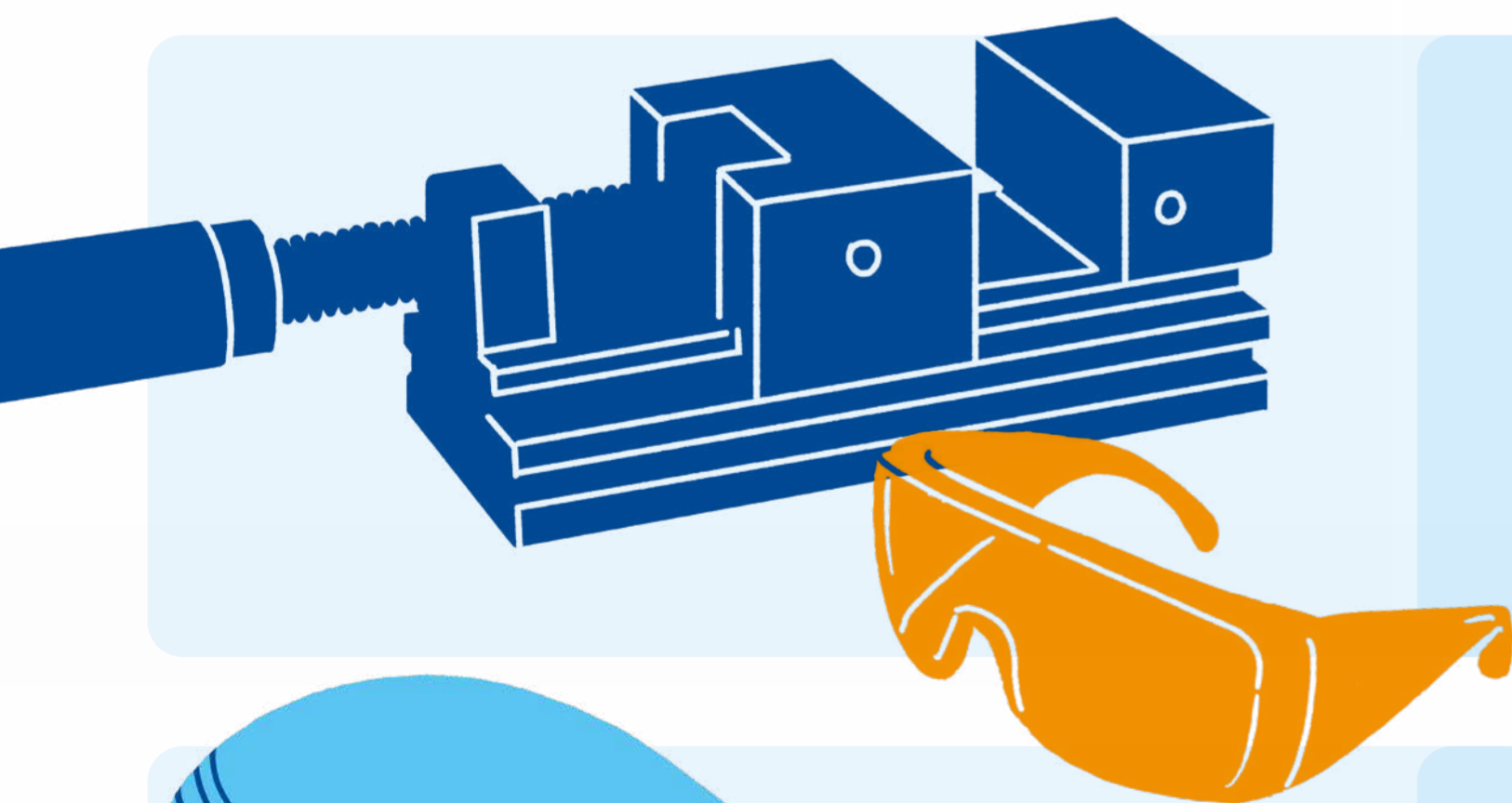
Wear close-fitting clothing and tie back long hair. Do **not** wear **gloves** or **accessories**. Use a drill chuck guard.



Select the **appropriate drill bit** and the **correct speed** for your workpiece. Immediately **remove** the **drill chuck key** after clamping.



**Secure your workpiece** against spinning, e.g. using a **machine vice**. Wear **protective goggles**.



Before removing drilling chips, wait until drill spindle has come to a **complete standstill**.

